

# Structural applications with Platowood Spruce

Through a combination of good dimensional stability and durability, Platowood wood is an excellent building material. The durable wood is suitable for a wide variety of applications, such as traditional and open cladding, outbuildings, window frames, decking and fences.

There is, however, also great interest in using Platowood for structural applications. These are applications where high demands are placed on the material, particularly in terms of strength and stiffness. This information sheet elaborates on the possibilities of using Platowood Spruce for structural applications.

When calculating structures, the characteristic values of the wood are used. Normally, the density, the bending strength and the modulus of elasticity are taken into account. Based on these properties, the wood is classified into so-called (strength) quality classes (see table 1), based on NEN-EN 338 (Timber structures – Strength classes). In addition, when determining the design values, account must be taken of the degree of variability of the relevant strength properties, the species, the duration of the loads occurring in use, and incidental overloads.

**Table 1. Density, bending strength and bending stiffness – Characteristic values according to NEN-EN 338**

Quantity		Strength class softwood species and poplar wood								
		C14	C16	C18	C22	C24	C27	C30	C35	C40
Density	Kg/m <sup>3</sup>	290	310	320	340	350	370	380	400	420
- Characteristic value	Kg/m <sup>3</sup>	350	370	370	410	420	450	460	480	500
- Mean										
Bending strength (MOR)	N/mm <sup>2</sup>	14	16	18	22	24	27	30	35	40
Bending strength (MOE)	N/mm <sup>2</sup>	4700	5400	6000	6700	7400	8000	8000	8700	9400
- 5% value	N/mm <sup>2</sup>	7000	8000	9000	10000	11000	12000	12000	13000	14000
- Mean	N/mm <sup>2</sup>									

During the Platowood process the wood is treated at a relatively high temperature (165-180°C), causing a change in the physical and mechanical properties. Research has now shown that as a result of the Platowood treatment there is a decrease in the characteristic value (the so-called 5% value) of the bending strength of spruce construction wood (SHR report 7.525). This decrease amounts to approximately 50% compared to the untreated raw material. On the other hand, the Platowood treatment has no negative effect on the characteristic value of the bending stiffness, which has even slightly increased.

With our many years of knowledge and experience we are happy to advise you on the structural application of Platowood wood. For load-bearing and/or spanning structures it is therefore advisable to determine which forces play a role and how large these forces can become. The use of the wood should be adjusted accordingly. This applies not only with regard to the mechanical properties of Platowood but also to the connections and fasteners to be used.

Since the bending stiffness is the limiting factor for many structural applications, Platowood can still offer more than sufficient possibilities for structural applications. This applies, for example, to light and semi-structural applications such as noise barriers, pergolas and carports. It should be taken into account that it is (still) not possible to supply thermally modified wood, including Platowood, strength-graded.